Attorney's Docket: 2002DE442 Serial No.: 10/537.558 Art Unit: 1521 Response to Office Action of 9/27/2007

This listing of claims will replace all prior versions, and listings of claims in the application:

- (Previously Presented) A quaternary ammonium composition consisting essentially of
- a) a cationic compound with general formula:

$$R_1 - N - R_4 - X - R_3$$

wherein R₁ is C₈-C₂₂-alkyl, C₈-C₂₂-alkenyl, C₆-C₂₂-alkylamidopropyl, C₆-C₂₂-alkylamidopropyl, C₈-C₂₂-alkyl/alkenyl(poly)alkoxyalkyl, C₆-C₂₂-alkanoylethyl or C₆-C₂₂-alkenoylethyl, R₂ and R₃ are C₁-C₂₂-alkyl, C₂-C₂₂-alkenyl and R₄ is a group of the formula -A-(OA)_n-OH, A is -C₂H₄- and/or -C₃H₆-, n is a number from 0 to 20 and X is an anion,

- b) less than 20 % by weight of water based on said composition and
- a non-ionic solvent selected from the group consisting of an alcohol or an ethoxylated alcohol with the general formula R-O-(AO)_nH, where R is alkyl or alkenyl group containing 8 to 22 carbon atoms, A is C₂H₄ or C₃H₆ and mixtures thereof, and n is a number from 0 to 20, nonylphenol or ethoxylated nonylphenol with the general formula C₈H₁₈-phenyl-O-(AO)_nH, where A and n are as defined above, and mixtures thereof.
- 2.(Previously Presented) The composition of claim 1, which contains 5 to 60 % by weight of the cationic compound a).

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3.(Previously Presented) The composition of claim 1, wherein the cationic compound a) Is an C_8 - C_{22} -alkyl or C_8 - C_{22} -alkenyl-dimethyl-hydroxyethyl ammonium.

4.(Previously Presented) The composition of claim 1, which has 40 to 95 % by weight of the non-ionic solvent c).

5.(Previously Presented) The composition of claim 1, which has less than 5% of by-products.

6.(Previously Presented) The composition of claim 1, which the non-ionic solvent is selected from the group consisting of an ethoxylated fatty alcohol, a fatty alcohol, a polyethylene glycol, a polypropylene glycol, a block co-polymer of ethylene and propylene, a nonylphenol, an ethoxylated nonylphenol, and a mixture thereof.

7.(Canceled)

7 8.(Currently Amended) A process for preparing a quaternary ammonium composition consisting essentially of

a) a cationic compound with general formula:

$$R_1 - N - R_4 - X$$

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wherein R₁ is C₈-C₂₂-alkyl, C₈-C₂₂-alkenyl, C₈-C₂₂-alkylamidopropyl, C₈-C₂₂-alkyl/alkenyl(poly)alkoxyalkyl, C₈-C₂₂-alkyl/alkenyl(poly)alkoxyalkyl, C₈-C₂₂-alkanoylethyl or C₈-C₂₂-alkenoylethyl, R₂ and R₃ are C₁-C₂₂-alkyl, C₂-C₂₂-alkenyl, R₄ is a group of the formula -A-(OA)_nOH wherein A is -C₂H₄- or -C₃H₈-, or a mixture thereof, n is a number from 0 to 20 and X is an anion,

- b) less than 20 % by weight of water based on sald composition and
- a non-lonic solvent selected from the group consisting of an alcohol or an ethoxylated alcohol with the general formula R-O-(AO)_nH, where R is alkyl or alkenyl group containing 8 to 22 carbon atoms, A Is C₂H₄ or C₃H₆ and mixtures thereof, and n is a number from 0 to 20, nonylphenol or ethoxylated nonylphenol with the general formula C₉H₁₉-phenyl-O-(AO)_nH, where A and n are as defined above, and mixtures thereof,

said process comprising:

reacting an amine of the formula

$$R_1 - N$$
 R_3

wherein R_1 is C_8 - C_{22} -alkyl, C_8 - C_{22} -alkenyl, C_8 - C_{22} -alkylamidopropyl, C_8 - C_{22} -alkenyl-amidopropyl, C_8 - C_{22} -alkyl/alkenyl(poly)alkoxyalkyl, C_8 - C_{22} -alkanoylethyl or C_8 - C_{22} -alkenyl-alkenylethyl, R_2 and R_3 are C_1 - C_{22} -alkyl, C_2 - C_{22} -alkenyl or a group of the formula -A-(OA)_n-OH, wherein A is - C_2 H₄- or - C_3 H₈-, or a mixture thereof, and n is a number from 0 to 20 with an inorganic monohalo acid_and

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[[then]] <u>further</u> reacting the ammonium salt thus obtained with ethylene oxide or propylene oxide or a mixture thereof <u>to provide said quaternary ammonium composition</u>.

- The process of claim \$, wherein the amine is C₈-C₂₂-alkyl or C₈-C₂₂-alkenyl-dimethyl amine, or mixtures thereof.
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 20.(Previously Presented) The process of claim \$6, wherein the monohalo acid is aqueous, hydrochloric acid.
 - (Previously Presented) The process of claim , wherein the ammonium salt is reacted with ethylene oxide.
 - /
 // (Previously Presented) The process of claim \$, wherein the non lonic solvent is
 a C₁₂/C₁₄/C₁₆ alcohol polyglycol having 7 EO units.
- 12.(Previously Presented) The process of claim \$6, wherein the first step is proceed in a temperature between 20 and 100°C.
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 14.(Previously Presented) The process of claim \$6, wherein the second step is proceeded in a temperature between 40 and 100°C.

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*5.(Previously Presented) The process of claim \$, wherein the amine is C₈-C₂₂-alkyl or C₈-C₂₂-alkenyl-dimethyl amine, or mixtures thereof.